Bottom Fold

End Fold

Envelope Fold

Stick Pack Flat

Stick Packs On Edge













BZW1000&BZT800

CUT&WRAP and STICK PACKING LINE

The packing line is an excellent solution of forming, cutting and wrapping for toffees, chewing gum, bubble gum, chewy candies, hard and soft caramels, which cut&wrap products in bottom fold, end fold or envelop fold and then overwrapping stick on edge or flat styles (Secondary packaging). It meets hygienic standard of confectionery producing, and CE safety standard

This packing line consists of one BZW1000 cut&wrap machine and one BZT800 stick packing machine, which are fixed on same base, to achieve rope cutting, forming, individual products wrapping and stick wrapping. Two machines are controlled by same HMI, which are easy to operate and maintain

Special Features

- No candy no paper, automatic stop when candy jam appears, automatic stop when wrapping material run out
- Automatic splicer
- Programmable controller, HMI and integrated control
- Servo driven wrapping materials feeding, cutter and compensation
- Three sets of rope sizers
- Modular design, easy to maintain, operate and clean

Main Data

BZW1000&BZT800: Total Connected Load

- 11 kw

Machine Measurements

Length: 2600 mmWidth: 2100 mmHeight: 2200 mm

BZW1000: Output

- 900-1000 pcs/min

Size Range

- Length: 10-40 mm - Width: 12-25 mm - Height: 5-12 mm Special sizes upon request

Wrapping Materials

- Wax paper- Aluminum paper

Wrapping Material Dimensions

- Core diameter: 60-90 mm - Reel diameter: 330 mm

Machine Weight

- 2000 kg

BZT800: Output

- 140-180 sticks/min

Size Range

Length: 25-120 mm
Width: 15-30 mm
Height: 5-12 mm
Special sizes upon request

Products Per Stick Pack

- 2-8 pcs/stick (Flat)

- 3-16 pcs/stick (On Edge)

Wrapping Material

- All common packing materials can be used

Wrapping Material Dimensions

- Reel diameter: 340 mm - Core diameter: 76 mm

Tear Tape Dimensions

Core diameter: 29 mmReel diameter: 120 mm

Machine Weight

- 1500 kg



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