



Bottom Fold



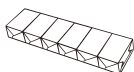
End Fold



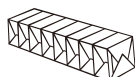
Envelope Fold



Stick Pack Flat



Stick Packs On Edge



BZW1000&BZT800

CUT&WRAP and STICK PACKING LINE

The packing line is an excellent solution of forming, cutting and wrapping for toffees, chewing gum, bubble gum, chewy candies, hard and soft caramels, which cut&wrap products in bottom fold, end fold or envelop fold and then overwrapping stick on edge or flat styles (Secondary packaging). It meets hygienic standard of confectionery producing, and CE safety standard

This packing line consists of one BZW1000 cut&wrap machine and one BZT800 stick packing machine, which are fixed on same base, to achieve rope cutting, forming, individual products wrapping and stick wrapping. Two machines are controlled by same HMI, which are easy to operate and maintain

Special Features

- No candy no paper, automatic stop when candy jam appears, automatic stop when wrapping material run out
- Automatic splicer
- Programmable controller, HMI and integrated control
- Servo driven wrapping materials feeding, cutter and compensation
- Three sets of rope sizars
- Modular design, easy to maintain, operate and clean

Main Data

BZW1000&BZT800:
Total Connected Load
- 11 kw

Machine Measurements

- Length: 2600 mm
- Width: 2100 mm
- Height: 2200 mm

BZW1000: Output

- 900-1000 pcs/min

Size Range

- Length: 10-40 mm
 - Width: 12-25 mm
 - Height: 5-12 mm
- Special sizes upon request

Wrapping Materials

- Wax paper
- Aluminum paper

Wrapping Material Dimensions

- Core diameter: 60-90 mm
- Reel diameter: 330 mm

Machine Weight

- 2000 kg

BZT800: Output

- 140-180 sticks/min

Size Range

- Length: 25-120 mm
 - Width: 15-30 mm
 - Height: 5-12 mm
- Special sizes upon request

Products Per Stick Pack

- 2-8 pcs/stick (Flat)
- 3-16 pcs/stick (On Edge)

Wrapping Material

- All common packing materials can be used

Wrapping Material Dimensions

- Reel diameter: 340 mm
- Core diameter: 76 mm

Tear Tape Dimensions

- Core diameter: 29 mm
- Reel diameter: 120 mm

Machine Weight

- 1500 kg

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